

Amendments to the Claims

1. (Previously presented) A low friction gravity hinge consisting essentially of:
an upper cylindrical knuckle having a first terminating surface and an opposing
second terminating surface, said second terminating surface being oblique to the axis of said
upper knuckle across its entire surface;

a lower cylindrical knuckle having a first terminating surface and an opposing second
terminating surface

said first terminating surface of said lower cylindrical knuckle being oblique to the
axis of said lower knuckle and at the same angle across its entire oblique surface as said
second surface of said upper knuckle;

an oblique polymeric bushing between said upper and lower knuckles, said bushing
having substantially the same oblique angle as said second terminating surface of said upper
knuckle and said first terminating surface of said lower knuckle;

a spindle received by at least one of said knuckles and said bushing for establishing
rotating communication between said upper and lower knuckles;

said polymeric bushing having a lower coefficient of friction with respect to said
respective oblique surfaces of said upper and lower knuckles than said respective surfaces
have for each other and wherein said bushing and said knuckles form a continuous cylinder
when said knuckles are in a resting position; and

a cylindrical polymeric sleeve within said upper knuckle between said knuckle and
said spindle for reducing rotational friction therebetween.

2. (Original) A gravity hinge according to claim 1 wherein said upper cylindrical
knuckle is tubular and said spindle extends from said first terminating surface of said lower
cylindrical knuckle and is received in said upper tubular knuckle.

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